



Type of Collet	ØD	ØDI	L	BORE				
				Ød		In step of		Type
				mm	Inch	mm	Inch	
				From - To	From - To			
RD8 **	8.5	8.0	13.8	0.5-2.5	1/32-7/64	0.5	1/64	C/B *
				3.0-4.5	1/8-3/16			T/B *
RD11	11.6	11.0	18.0	0.5-2.5	1/32-7/64	0.5	1/64	C/B
				3.0-7.0	1/8-9/32			T/B
RD16	17.1	16.0	27.5	0.5-4.0	3/64-3/16	1.0	1/32	C/B
				5.0-10.0	13/64-13/32			T/B
RD20	21.1	20.0	31.5	1.0-6.0	3/64-17/64	1.0	1/32	C/B
				7.0-13.0	15/64-33/64			T/B
RD25	26.1	25.0	34.0	2.0-7.0	3/64-19/64	1.0	1/32	C/B
				8.0-16.0	5/16-41/64			T/B
RD32	33.1	32.0	40.0	2.0-7.0	3/64-19/64	1.0	1/32	C/B
				8.0-20.0	5/16-51/64			T/B
RD40	41.1	40.0	46.0	3.0-8.0	1/8-11/32	1.0	1/32	C/B
				9.0-30.0	23/64-1 3/16			T/B
RD50	52.1	50.0	60.0	12.0-34.0	31/64-1 11/32	2.0	5/64	T/B

\*\* RD8 collet is without 30° nose taper

\* C/B = Counterbore, T/B = Throughbore

Also available are:

1. Sealed collets for coolant through application (For details refer page no.9)
2. Any other bore size on request at extra cost
3. High precision/Ultra precision collet on request at extra cost

Note:

1. To be used for nominal dia shank only
2. For Runout details refer page no. 3

Ordering Instruction: RD32 A - 12 - HP

Collet type      Bore size      # Tolerance range  
 (Refer page no.5)