

**RD..TC-ANSI
SEALED TAPPING**

Collets for Tap Holding-ANSI Std. taps

STANDARDS		SIZE		TYPE OF COLLET						
ANSI B94.9		Ød	SQ.	RD 11TC SEALED	RD 16TC SEALED	RD 20TC SEALED	RD 25TC SEALED	RD 32TC SEALED	RD 40TC SEALED	RD 50TC SEALED
INCH	METRIC	INCH	INCH							
#6	1/8	M3	0.141	0.110	●	●	●	●	●	●
#8	5/32	M4	0.168	0.131	●	●	●	●	●	●
#10	3/16	M4.5+M5	0.194	0.152	●	●	●	●	●	●
#12	7/32	—	0.220	0.165	●	●	●	●	●	●
#14	1/4	M6+M6.5	0.255	0.191	●	●	●	●	●	●
	5/16	M7+M8	0.318	0.238	—	●	●	●	●	●
	7/16	—	0.323	0.242	—	●	●	●	●	●
	1/2	M10	0.367	0.275	—	—	●	●	●	●
	3/8	M12+M12.5	0.381	0.286	—	—	●	●	●	●
	9/16	M14	0.429	0.322	—	—	—	●	●	●
	5/8	M16	0.480	0.360	—	—	—	●	●	●
	11/16	M18	0.542	0.406	—	—	—	●	●	●
	3/4	—	0.590	0.442	—	—	—	—	●	●
	13/16	M20	0.652	0.489	—	—	—	—	●	●
	7/8	M22	0.697	0.523	—	—	—	—	—	●
	15/16	M24	0.760	0.570	—	—	—	—	—	●
	1	M25	0.800	0.600	—	—	—	—	—	●
	1 1/8	—	0.896	0.672	—	—	—	—	—	●
	1 1/4	—	1.021	0.766	—	—	—	—	—	●
	1 3/8	—	1.108	0.831	—	—	—	—	—	●
	1 1/2	—	1.233	0.925	—	—	—	—	—	●

**RD..TC-ANSI PIPE
SEALED TAPPING**

Collets for Tap Holding-ANSI Std. pipe taps

STANDARDS		SIZE		TYPE OF COLLET					
ANSI B94.9		Ød	SQ.	RD 16TC SEALED	RD 20TC SEALED	RD 25TC SEALED	RD 32TC SEALED	RD 40TC SEALED	RD 50TC SEALED
INCH	METRIC	INCH	INCH						
1/8 (SS)	—	0.312	0.234	●	●	●	●	●	●
1/8 (LS)	—	0.437	0.328	●	●	●	●	●	●
1/4	—	0.562	0.420	—	—	●	●	●	●
3/8	—	0.700	0.530	—	—	—	—	●	●
1/2	—	0.687	0.515	—	—	—	—	●	●
3/4	—	0.906	0.679	—	—	—	—	●	●
1	—	1.125	0.843	—	—	—	—	—	●
1 1/4	—	1.3125	0.984	—	—	—	—	—	●

SS: Short series LS: Long series

● Available size.

NOTE:

1. Runout details for TAPPING SEALED collets is same as tapping collets (page no. 13)
2. RD..TC SEALED collets profile is as per RD—form A
3. For ordering details refer page no. 13