

## RD..TC-DIN

## Collets for Tap Holding-DIN Std. taps

STANDARDS			SIZE		TYPE OF COLLET						
DIN 374/376	DIN 352/2181	DIN 371	Ød	SQ.	RD 11TC	RD 16TC	RD 20TC	RD 25TC	RD 32TC	RD 40TC	RD 50TC
M5	M3	M3	3.5	2.7	●	●	●	●	●	●	—
M5.5	M3.5	M3.5	4.0	3.0	●	●	●	●	●	●	—
M6	M4	M4	4.5	3.4	●	●	●	●	●	●	—
M5	—	—	5.0	4.0	●	●	●	●	●	●	—
M7	—	—	5.5	4.3	●	●	●	●	●	●	—
M8	M4.5-M8	M4.5-M8	6.0	4.9	●	●	●	●	●	●	—
M9+M10	M9+M10	M7	7.0	5.5	—	●	●	●	●	●	—
M11	M11	M8	8.0	6.2	—	—	●	●	●	●	●
M12	M12	M9	9.0	7.0	—	—	●	●	●	●	●
—	—	M10	10.0	8.0	—	—	●	●	●	●	●
M13+M14	M13+M14	—	11.0	9.0	—	—	—	●	●	●	●
M15-M17	M15-M17	—	12.0	9.0	—	—	—	●	●	●	●
M18+M19	M18+M19	—	14.0	11.0	—	—	—	●	●	●	●
M20+M21	M20+M21	—	16.0	12.0	—	—	—	●	●	●	●
M22-M26	M22-M26	—	18.0	14.5	—	—	—	—	—	●	●
M27+M28	M27+M28	—	20.0	16.0	—	—	—	—	—	●	●
M29-M32	M29-M32	—	22.0	18.0	—	—	—	—	—	●	●
M33	M33	—	25.0	20.0	—	—	—	—	—	—	●
M34-M38	M34-M38	—	28.0	22.0	—	—	—	—	—	—	●
M39-M42	M39-M42	—	32.0	24.0	—	—	—	—	—	—	●

## RD..TC-ISO

## Collets for Tap Holding-ISO Std. taps

STANDARDS	SIZE		TYPE OF COLLET						
ISO 529	Ød	SQ.	RD 11TC	RD 16TC	RD 20TC	RD 25TC	RD 32TC	RD 40TC	RD 50TC
M4	3.15	2.50	●	●	●	●	●	●	—
M5	4.00	3.15	●	●	●	●	●	●	—
M6	4.50	3.55	●	●	●	●	●	●	—
M8	6.30	5.00	●	●	●	●	●	●	—
M10	8.00	6.30	—	—	●	●	●	●	●
M12	9.00	7.10	—	—	●	●	●	●	●
M14	11.20	9.00	—	—	—	●	●	●	●
M16	12.50	10.0	—	—	—	●	●	●	●
M18-M20	14.00	11.2	—	—	—	●	●	●	●
M22	16.00	12.5	—	—	—	—	●	●	●
M24	18.00	14.0	—	—	—	—	—	●	●

● Available size.

NOTE:

1. Runout details for TAPPING SEALED collets is same as tapping collets (page no. 13)
2. RD..TC & RD..TC SEALED collets profile is as per RD-form A
3. For ordering details refer page no. 13