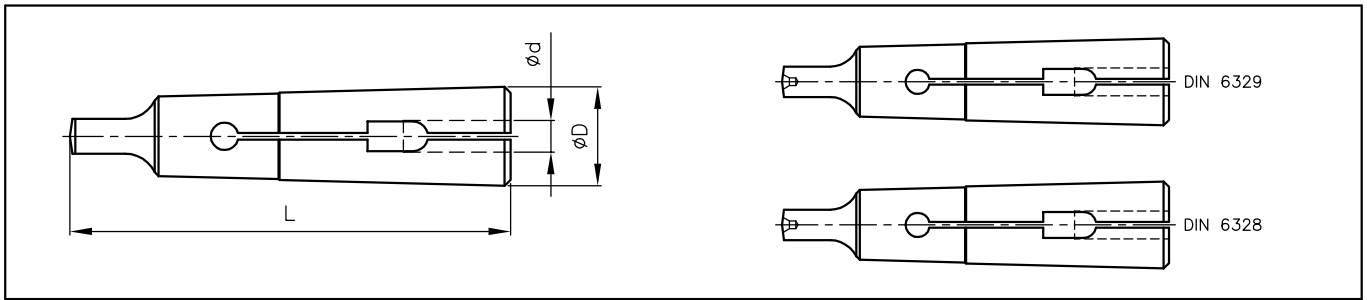


SPLIT AND CLAMPING SLEEVES WITH MORSE TAPER

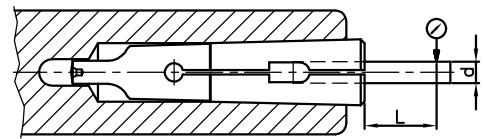
DIN6329 & DIN6328



DIN6329

FOR CLAMPING CYLINDRICAL TWIST DRILL WITH TANGS.

TYPE OF SLEEVE	ϕD	L	ϕd BORE RANGE		TYPE
			FROM	To	
MT0	9.0	59.5	2.5	5.5	510E
MT1	12.2	65.5	2.5	10.0	511E
MT2	18.0	80.0	3.0	15.0	514E
MT3	24.0	99.0	8.0	20.0	545E
MT4	31.5	124.0	12.0	25.0	548E
MT5	44.5	156.2	20.0	36.0	599E



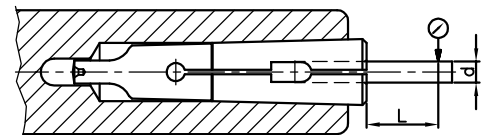
RUNOUT DETAILS: DIN 6329

d		L	Permissible Runout (TIR)
Min.	Max.		
1.60	2.90	10.0	0.030
2.91	6.50	16.0	0.030
6.51	9.50	25.0	0.030
9.51	18.00	40.0	0.030
18.10	24.00	50.0	0.040
24.10	30.00	60.0	0.040

DIN6328

FOR CLAMPING CYLINDRICAL TAPS DRIVING SQUARE.

TYPE OF SLEEVE	ϕD	L	ϕd BORE RANGE		TYPE
			FROM	To	
MT0	9.0	59.5	2.5	4.5	500E
MT1	12.2	65.5	2.5	10.0	501E
MT2	18.0	80.0	4.5	14.0	504E
MT3	24.0	99.0	8.0	18.0	535E
MT4	31.5	124.0	12.0	25.0	538E
MT5	44.5	156.2	18.0	36.0	589E



RUNOUT DETAILS: DIN 6328

d		L	Permissible Runout (TIR)
Min.	Max.		
2.47	3.20	10.0	0.030
3.21	6.53	16.0	0.030
6.54	10.67	25.0	0.030
10.68	19.33	40.0	0.030
19.34	24.00	50.0	0.040
24.10	29.33	60.0	0.040

Also available are:

1. Any other bore size on request at extra cost
2. To be used for nominal dia shank only

Ordering Instruction:

MT1-511E
 ϕd
Sleeve Type
Bore size