

**RD..TC-DIN
SEALED TAPPING**

Collets for Tap Holding-DIN Std. taps

STANDARDS			SIZE		TYPE OF COLLET						
DIN 374/376	DIN 352/2181	DIN 371	ød	SQ.	RD 11TC SEALED	RD 16TC SEALED	RD 20TC SEALED	RD 25TC SEALED	RD 32TC SEALED	RD 40TC SEALED	RD 50TC SEALED
M5	M3	M3	3.5	2.7	●	●	●	●	●	●	—
M5.5	M3.5	M3.5	4.0	3.0	●	●	●	●	●	●	—
M6	M4	M4	4.5	3.4	●	●	●	●	●	●	—
M5	—	—	5.0	4.0	●	●	●	●	●	●	—
M7	—	—	5.5	4.3	●	●	●	●	●	●	—
M8	M4.5–M8	M4.5–M8	6.0	4.9	●	●	●	●	●	●	—
M9+M10	M9+M10	M7	7.0	5.5	—	●	●	●	●	●	—
M11	M11	M8	8.0	6.2	—	—	●	●	●	●	●
M12	M12	M9	9.0	7.0	—	—	●	●	●	●	●
—	—	M10	10.0	8.0	—	—	●	●	●	●	●
M13+M14	M13+M14	—	11.0	9.0	—	—	—	●	●	●	●
M15–M17	M15–M17	—	12.0	9.0	—	—	—	●	●	●	●
M18+M19	M18+M19	—	14.0	11.0	—	—	—	●	●	●	●
M20+M21	M20+M21	—	16.0	12.0	—	—	—	●	●	●	●
M22–M26	M22–M26	—	18.0	14.5	—	—	—	—	—	●	●
M27+M28	M27+M28	—	20.0	16.0	—	—	—	—	—	●	●
M29–M32	M29–M32	—	22.0	18.0	—	—	—	—	—	●	●
M33	M33	—	25.0	20.0	—	—	—	—	—	—	●
M34–M38	M34–M38	—	28.0	22.0	—	—	—	—	—	—	●
M39–M42	M39–M42	—	32.0	24.0	—	—	—	—	—	—	●

**RD..TC-ISO
SEALED TAPPING**

Collets for Tap Holding-ISO Std. taps

STANDARDS	SIZE		TYPE OF COLLET						
ISO 529	ød	SQ.	RD 11TC SEALED	RD 16TC SEALED	RD 20TC SEALED	RD 25TC SEALED	RD 32TC SEALED	RD 40TC SEALED	RD 50TC SEALED
M4	3.15	2.50	●	●	●	●	●	●	—
M5	4.00	3.15	●	●	●	●	●	●	—
M6	4.50	3.55	●	●	●	●	●	●	—
M8	6.30	5.00	●	●	●	●	●	●	—
M10	8.00	6.30	—	—	●	●	●	●	●
M12	9.00	7.10	—	—	●	●	●	●	●
M14	11.20	9.00	—	—	—	●	●	●	●
M16	12.50	10.0	—	—	—	●	●	●	●
M18–M20	14.00	11.2	—	—	—	●	●	●	●
M22	16.00	12.5	—	—	—	—	●	●	●
M24	18.00	14.0	—	—	—	—	—	●	●

● Available size.

NOTE:

1. Runout details for TAPPING SEALED collets is same as tapping collets (page no. 13)
2. RD..TC SEALED collets profile is as per RD-form A
3. For ordering details refer page no. 13