

RD..TC-JIS

Collets for Tap Holding-JIS Std. taps

STANDARDS			SIZE		TYPE OF COLLET						
Tap Shank Dimensions			∅d	SQ.	RD 11TC	RD 16TC	RD 20TC	RD 25TC	RD 32TC	RD 40TC	RD 50TC
M6			6.0	4.5	●	●	●	●	●	●	●
W 5/16"			6.1	5.0	●	●	●	●	●	●	●
M8			6.2	5.0	●	●	●	●	●	●	●
M11			8.0	6.0	—	●	●	●	●	●	●
M12			8.5	6.5	—	—	●	●	●	●	●
M14			10.5	8.0	—	—	●	●	●	●	●
M17			13.0	10.0	—	—	—	●	●	●	●
M20			15.0	12.0	—	—	—	●	●	●	●
M22			17.0	13.0	—	—	—	—	●	●	●
M24			19.0	15.0	—	—	—	—	●	●	●
M27			20.0	15.0	—	—	—	—	●	●	●
M28			21.0	17.0	—	—	—	—	—	●	●
W1 1/8"			22.0	17.0	—	—	—	—	—	●	●

RD..TC-DIN

Collets for Tap Holding DIN Std. taps

STANDARDS			SIZE		TYPE OF COLLET						
DIN 352	DIN 353	DIN 371	∅d	SQ.	RD 11TC	RD 16TC	RD 20TC	RD 25TC	RD 32TC	RD 40TC	RD 50TC
M1-M1.8	—	M1-M1.8	2.5	2.1	●	●	●	●	—	—	—
M2-M2.5	—	M2-M2.5	2.8	2.1	●	●	●	●	—	—	—
—	—	—	3.0	2.5	●	●	●	●	—	—	—
—	—	—	4.0	3.2	●	●	●	●	●	●	—
—	—	—	5.5	4.5	●	●	●	●	●	●	—
—	—	—	6.0	5.0	●	●	●	●	●	●	—
—	—	—	7.0	5.6	—	●	●	●	●	●	—
—	—	M8	8.0	6.2	—	●	—	—	—	—	—
M12	—	—	9.0	7.0	—	●	—	—	—	—	—
—	—	M10	10.0	8.0	—	●	—	—	—	—	—
M14	G 1/4"	—	11.0	9.0	—	—	●	—	—	—	—
M16	G 3/8"	—	12.0	9.0	—	—	●	—	—	—	—
M22+M24	G 5/8"	—	18.0	14.5	—	—	—	—	●	●	—
M27	G 3/4"	—	20.0	16.0	—	—	—	—	●	●	—
M30	G 7/8"	—	22.0	18.0	—	—	—	—	—	●	—
M33	G 1"	—	25.0	20.0	—	—	—	—	—	●	—

RD..TC-ISO

Collets for Tap Holding ISO Std. taps

STANDARDS	SIZE		TYPE OF COLLET						
ISO 529	∅d	SQ.	RD 11TC	RD 16TC	RD 20TC	RD 25TC	RD 32TC	RD 40TC	RD 50TC
M7	7.1	5.6	—	●	●	●	●	●	—
M10	8.0	6.3	—	●	—	—	—	—	—
M12	9.0	7.1	—	●	—	—	—	—	—
M14	11.2	9.0	—	—	●	—	—	—	—
M22	16.0	12.5	—	—	—	●	—	—	—
M7-2283	5.6	4.5	—	●	●	●	—	—	—

● Available size.

NOTE:

1. Runout details for TAPPING SEALED collets is same as tapping collets (page no. 13)
2. RD..TC & RD..TC SEALED collets profile is as per RD-form A
3. For ordering details refer page no. 13