

## RD..TC-ANSI

## Collets for Tap Holding-ANSI Std. taps

STANDARDS		SIZE		TYPE OF COLLET						
ANSI B94.9		Ød	SQ.	RD 11TC	RD 16TC	RD 20TC	RD 25TC	RD 32TC	RD 40TC	RD 50TC
INCH	METRIC	INCH	INCH							
#6	1/8	M3	0.141	0.110	●	●	●	●	●	●
#8	5/32	M4	0.168	0.131	●	●	●	●	●	●
#10	3/16	M4.5+M5	0.194	0.152	●	●	●	●	●	●
#12	7/32	—	0.220	0.165	●	●	●	●	●	●
#14	1/4	M6+M6.5	0.255	0.191	●	●	●	●	●	●
	5/16	M7+M8	0.318	0.238	—	●	●	●	●	●
	7/16	—	0.323	0.242	—	●	●	●	●	●
	1/2	M10	0.367	0.275	—	—	●	●	●	●
	3/8	M12+M12.5	0.381	0.286	—	—	●	●	●	●
	9/16	M14	0.429	0.322	—	—	—	●	●	●
	5/8	M16	0.480	0.360	—	—	—	●	●	●
	11/16	M18	0.542	0.406	—	—	—	●	●	●
	3/4	—	0.590	0.442	—	—	—	—	●	●
	13/16	M20	0.652	0.489	—	—	—	—	●	●
	7/8	M22	0.697	0.523	—	—	—	—	—	●
	15/16	M24	0.760	0.570	—	—	—	—	—	●
	1	M25	0.800	0.600	—	—	—	—	—	●
	1 1/8	—	0.896	0.672	—	—	—	—	—	●
	1 1/4	—	1.021	0.766	—	—	—	—	—	●
	1 3/8	—	1.108	0.831	—	—	—	—	—	●
	1 1/2	—	1.233	0.925	—	—	—	—	—	●

## RD..TC-ANSI PIPE

## Collets for Tap Holding-ANSI Std. pipe taps

STANDARDS		SIZE		TYPE OF COLLET					
ANSI B94.9		Ød	SQ.	RD 16TC	RD 20TC	RD 25TC	RD 32TC	RD 40TC	RD 50TC
INCH	METRIC	INCH	INCH						
1/8 (SS)	—	0.312	0.234	●	●	●	●	●	●
1/8 (LS)	—	0.437	0.328	●	●	●	●	●	●
1/4	—	0.562	0.420	—	—	●	●	●	●
3/8	—	0.700	0.530	—	—	—	—	●	●
1/2	—	0.687	0.515	—	—	—	—	●	●
3/4	—	0.906	0.679	—	—	—	—	●	●
1	—	1.125	0.843	—	—	—	—	—	●
1 1/4	—	1.3125	0.984	—	—	—	—	—	●

SS: Short series LS: Long series

● Available size.

### NOTE:

1. Runout details for TAPPING SEALED collets is same as tapping collets (page no. 13)
2. RD..TC & RD..TC SEALED collets profile is as per RD-form A
3. For ordering details refer page no. 13