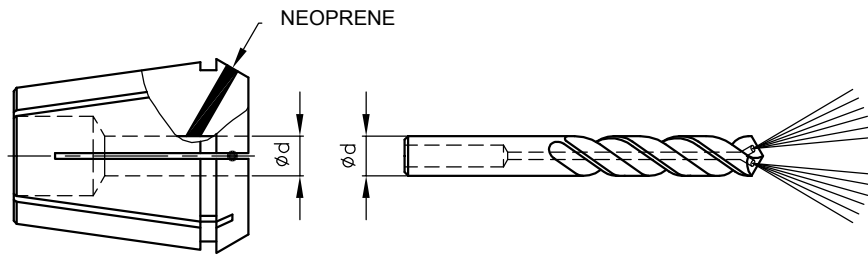


**RD SEALED COLLETS
DIN 6499-FORM A**

**Nominal diameter collets
(For coolant through application)**



In this type of collets, slots are SEALED with rubber so that collets can be used for coolant through application and can withstand coolant pressure upto 1500 psi (110 bar)

RD SEALED COLLET	TYPE OF COLLET	BORE DETAILS				TYPE	AVAILABLE IN STEP OF COLLETS	
		ød BORE RANGE					MM	INCH
		MM		INCH				
		FROM	To	FROM	To			
RD11		3.0	7.0	1/8	1/4	T/B	0.5-1.0	1/64 1/32
		4.0	7.0	5/32	1/4		T/B	0.5-1.0
RD16		3.0	4.0	1/8	11/64	C/B *	0.5-1.0	1/64 1/32
		5.0	10.0	3/16	13/32	T/B *		
RD20		3.0	6.0	1/8	17/64	C/B	0.5-1.0	1/64 1/32
		7.0	13.0	9/32	33/64	T/B		
RD25		3.0	7.0	1/8	19/64	C/B	0.5-1.0	1/64 1/32
		8.0	16.0	5/16	5/8	T/B		
RD32		3.0	7.0	1/8	19/64	C/B	0.5-1.0	1/64 1/32
		8.0	20.0	5/16	13/16	T/B		
RD40		3.0	8.0	1/8	5/16	C/B	0.5-1.0	1/64 1/32
		9.0	26.0	21/64	1 1/32	T/B		
RD50		6.0	11.0	1/4	7/16	C/B	0.5-1.0	1/64 1/32
		12.0	34.0	1/2	1 11/32	T/B		

* C/B = Counterbore, T/B = Throughbore

Note:

1. ABOVE SEALED COLLETS ARE NORMALLY AVAILABLE IN PRECISION RANGE ONLY
2. For Runout details refer page no. 6

Ordering Instruction:

