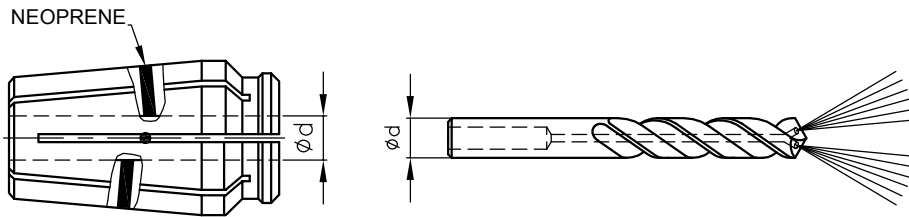


RDF SEALED COLLETS

Nominal diameter collets (For coolant through application)



In this type of collets, slots are SEALED with rubber so that collets can be used for coolant through application and can withstand coolant pressure upto 1500 psi (110 bar)

RDF SEALED COLLET	TYPE OF COLLET	BORE DETAILS				TYPE	IN STEP OF	
		ϕd BORE RANGE					MM	INCH
		INCH		MM				
		FROM	To	FROM	To			
	RDF25	3/16	1/4	5.0	6.5	T/B	0.5	1/64
	RDF38	3/16	3/8	5.0	9.5	T/B	0.5	1/64
	RDF50	3/16	1/2	5.0	12.5	T/B	0.5	1/64
	RDF75	1/8	3/8	3.0	9.5	C/B *	0.5	1/64
		1/8	25/32	3.0	20.0	T/B *		
	RDF100	1/8	3/8	3.0	9.5	C/B	0.5	1/64
7/32		1"	5.5	25.0	T/B			

* C/B = Counterbore, T/B = Throughbore

Note:

1. ABOVE SEALED COLLETS ARE NORMALLY AVAILABLE IN PRECISION RANGE ONLY
2. For Runout details refer page no. 9

Ordering Instruction:

RDF75
SEALED-1/4"- PRECISION

Collet Type Bore size Runout (TIR)
(Refer page no.9)