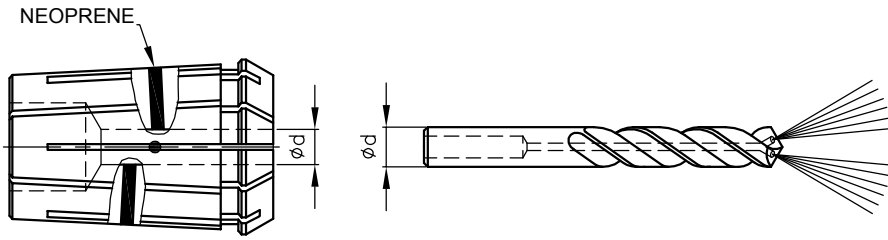


**RDO SEALED COLLETS
DIN 6388-FORM B**

**Nominal diameter collets
(For coolant through application)**



In this type of collets, slots are SEALED with rubber so that collets can be used for coolant through application and can withstand coolant pressure upto 1500 psi (110 bar)

RDO SEALED COLLET	TYPE OF COLLET	BORE DETAILS				TYPE	IN STEP OF	
		ϕd BORE RANGE					MM	INCH
		MM		INCH				
		FROM	To	FROM	To	MM		
	RD025	3.0	7.5	1/8	19/64	C/B *	0.5	1/64
		8.0	16.0	5/16	5/8	T/B *		
	RD030	3.0	8.5	1/8	11/32	C/B	0.5	1/64
		9.0	20.0	23/64	3/4	T/B		
	RD035	3.0	9.5	1/8	3/8	C/B	0.5	1/64
		10.0	25.0	25/64	1"	T/B		
	RD044	4.0	11.5	5/32	29/64	C/B	0.5	1/64
		12.0	32.0	1/2	1 1/4	T/B		

* C/B = Counterbore, T/B = Throughbore

Note:

1. ABOVE SEALED COLLETS ARE NORMALLY AVAILABLE IN PRECISION RANGE ONLY
2. For Runout details refer page no. 7

Ordering Instruction:

RD025
SEALED - 8 - PRECISION

Collet Type	Bore size	Runout (TIR)
		(Refer page no.7)